



- Loctite Master Gasket (92-12564-1)
- 2 Cycle Outboard Oil (92-13249A24)
- Loctite 680 (92-809833)
- 2-4-C With Teflon (92-825407A12)

Note: Torque bolt to 30 lb. ft. (40.5 N-m) and rotate 90 degrees

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	885	9811A 7	CYLINDER BLOCK	1	(S/N-0G129221 & BELOW)	3
1	885	9811A10	CYLINDER BLOCK	1	(S/N-0G129222 THRU 0G437999)	3
1	885	9811A19	CYLINDER BLOCK	1	(S/N-0G438000 & UP)	3
2	16	90350 9	STUD (M10 X 1.5 X 64)	4		3
3	16	815443 1	STUD (M10 X 1.5 X 155)	6		3
4	22	32802 1	PIPE PLUG (1/8 IN.)	1		3
5	22	36382	PIPE PLUG (1/4 IN.-18)	1	(SEAPRO/MARATHON)	3
6		824857 2	WATER DEFLECTOR	4	(S/N-0G438000 & UP)	3
7	21	43278	CHECK VALVE	1		3
8	22	824502 1	FITTING	6		3
9		821583	PIN	2		3
10	17	43044	DOWEL PIN	1		3
11	22	76843	FITTING	6	(S/N-0G437999 & BELOW)	3
11	22	76843	FITTING	12	(S/N-0G438000 THRU 0G485989)	3
12	21	834804 1	CHECK VALVE T-FITTING	6	S/N-0G485989 & UP	
13	21	828218 2	CHECK VALVE	6	S/N-0G485989 & UP	
14	21	42658 5	CHECK VALVE	2		3
15	10	818934 35	SCREW (M8 X 35)	14		3
16	21	815923 4	CHECK VALVE	2		3
17	10	824461 80	SCREW (M10 X 1.5)	8		3
18	17	67296	CENTER MAIN PIN	3		3
19		825367A 1	CARRIER ASSEMBLY (INCLUDE	1		13,12,3
20	21	42657A 3	CHECK VALVE	6		13,12,3,2
21	19	850309	STOP PLUG	6	(S/N-0G438000 & UP)	3
22	22	68727	ELBOW (w/REF.#26)	1	(S/N-0G129222 &UP)	3
22	22	816781 1	ELBOW (45 DEGREES)	1	(S/N-0G129221 & BELOW)	3,2
23		821762 1	TIMING POINTER	1		
24	10	821300 12	SCREW (M6 X 1)	1		
25	54	816311	STA-STRAP	AR		5
26	32	826544A 1	TUBING-MOLDED	1	(S/N-0G129222 & UP)	
27	32	814930 34	TUBING (9-1/4 IN.)	1	(S/N-0G129221 & BELOW)	
28	32	99130122	TUBING (22-1/2 IN.)	1		3
29	12	45175	WASHER	10		
30	11	40026 6	NUT	10		
31	32	99130122	TUBING (4 IN.)	1	(S/N-0G437999 & BELOW)	3
31	32	99130122	TUBING (3-3/4 IN.)	1	(S/N-0G438000 & UP)	3
32		821556	RETAINER- CHECK VALVE	2		
-		823291A94	POWERHEAD	1	(8 TOOTH SPLINES) (SEE POWE	13
-		809794A97	POWERHEAD	1	(13 TOOTH SPLINES) (SEE POW	12
-		809793A97	POWERHEAD	1	(SEAPRO/MARATHON)	